Heavy Duty
We have been manufacturing plastic products for nearly 50 years and today we want to do more.

Plastic: a word that commonly refers just to the material itself, has a thousand and more meanings to us. Plastic things can be given shape and never change it, just like our plastic, floating in the empty space and never losing a bit of its strength and shape.

We want our products to look like this to you today: in their purest expression of form - not only for what they are used for, but for what they are: not just plastic.

We hope we have managed to do that!

Why did we specialize?
To offer an Italian designed product, a manufacture Made in Italy, quality control and efficient logistics, assets, a family, a working group who faces daily challenges to meet your needs.

Why are we innovative?
We want to offer a complete range of dynamic products, with the goal to constantly present novelties. Our aim is to allow you to renew your offer for your customers.

Why are we attractive and efficient?
For the care and attention that we put into every communication detail, from labels to instruction sheets, from packaging to advertising brochures that appear in specialized magazines in Italy and abroad. We are efficient in communication on the internet, media and social network too, and we take part, along with our distributors’ network, to several international trade fairs and other events of geo-local marketing.

Why are we reliable?
For our attention with respect to deliveries, and the strict checking adopted by our Quality Control System. In addition, we assure you to supply the products you’ve invested in with optimal performance standards – and in no time.

Why are we solid?
To ensure you a feeling of solidity, and not just an image. Our increase in business volume and our growing presence into new markets, as well as consolidation of EPOCA’s historical markets, are the result of a conscious selection and of a strong will of growth in Italy. The reverse of tendency is definitely a difficult decision, but it’s one choice we continue to believe in.

Why do we stand in solidarity?
To give hope to those who really need help support programs that promote health, human rights and education for adults and children (Doctors without Borders, the League of Golden Thread, AIRC, UNICEF and others). But the roots of solidarity within the company lie in the family members, who, all together, find the energy and the ability to solve problems, passing on to the employees a sense of belonging, source of tireless daily work. The sense of belonging which characterizes every member of Epoca is the engine of our success.
HEAVY DUTY

Heavy duty line includes sturdy and efficient hand sprayers, pressure sprayers (from 1 up to 10 litres) and a Knapsack sprayer.

HAND SPRayers

Hand sprayers are composed by professional trigger sprayers and transparent bottles. Hand sprayers have adjustable nozzle and **silk-screen printed graduated scale** or **embossed graduated scale**. Customization with silk-screen printing or private label is also available.

PRESSURE SPRayers

Pressure sprayers up to 2 litres capacity are fitted with a polypropylene head with plastic or metal pumping rod and one version is with a fully Polyamide (PA) head. Their nozzle is adjustable from fine mist to straight jet (that goes up to 7 m maximum length), while tanks are made of a special chemical-resistant material. Some of the pressure sprayers are also fitted with a **safety valve** for automatic and manual depressurization at 3 bar while others have a **patented device that blocks the lever in a continuous spray position**.

As for the hand sprayers, pressure sprayers have a transparent tank and can be customizable with silk-screen printing or with private label.

The 5, 7 and 10 litres sprayers have a **sturdy tank** made of chemical-resistant plastic material and a strong plastic pumping rod. Tanks are in transparent colour and they have an **embossed graduated scale** to monitor easily the level of the content of the tank. They are fitted with a **3 bar safety valve** and a wide funnel opening for easy filling. Spray lance has an adjustable nozzle and a comfortable handle that allows to get the maximum jet with a minimum effort. Many different types of lances and nozzles are available as accessories. These sprayers can be customized with private label and customized box.
HEAVY DUTY

Heavy Duty line pressure sprayers are fitted with NBR (nitrile rubber), EPDM (Ethylene-Propylene-Diene) and VITON (fluorocarbon rubber) seals. NBR seals are specific for water based and non-aggressive products while EPDM and VITON seals ensure higher compatibility with many chemical solutions. NBR sprayers are mainly used to spray disinfectants and for sanitization purposes; as for building, they can be employed to moisten surfaces during special processes. In agriculture, they are widely used with phytosanitary products, herbicide, and for pest control operation. Products with EPDM seals are widely used in the car-care and they are an indispensable item for the car wash. They can be used with professional detergents, liquid wax, window cleaners, and other chemicals such as engine cleaners, while those in VITON can be used in accurate cleaning operations with disinfectant and/or degreaser products, or in metal-cleaning operations. They may be also used for disinfection with chemical germicides.

KNAPSACK SPRAYER

Knapsack sprayer is made of transparent plastic material that allows to check easily its content. It is equipped with a contoured container, shaped to comfortably fit the operators’ back, and padded adjustable straps. Thanks to a 1100 ml pumping system capacity - one of the biggest in the market - TEC 16 is ideal for spraying on large areas, with less effort than ever before. Epoca’s patented Automatic Decompression System allows the lever to be light during the whole process of application. It can be settled both for right-handed and for left-handed and the anatomic structure of the lever is designed to facilitate user’s operation. Moreover, a wide range of different accessories such as lances, lance extensions cone shield, and special nozzles is available.

TEC FOAMER

Heavy duty line includes TEC Foamers range that is composed by professional foamer sprayers. These particular pressure sprayers feature a powerful 110° degrees foam nozzle that makes them perfect in any cleaning situation where foam is necessary to loosen stubborn dirt effortlessly. Foamer sprayers are available in 1, 2 and 10 litres capacity and whether in VITON (Fluorinated Hydrocarbon) or EPDM (Ethylene-Propylene-Diene) seals. While the 1 and 2 Litres versions are meant to be used in small to medium size areas, 10 litres pumps are equipped with a robust nozzle, and they can be used on vast areas – such as to clean glass walls, truck trailers or to wash cars.

Gaskets in Fluorinated Hydrocarbon. Ideal with oils and mineral fats silicone based, animal and vegetable oils, aliphatic hydrocarbons, aromatic hydrocarbons, very good resistance to weather, ozone, oxygen and sunlight.

Epoca recommends testing a sample of the product in question (including its seals) with your chemical compositions.
### Hand Sprayers EP01 + MAXI T

**Technical Specifications**
- Total capacity ml: 1030
- Output ml: 2.3
- Nozzle: adjustable
- Packing: bulk

**Gaskets**
- NBR
- EPDM
- Viton

**Code** | **Gasket** | **Version** | **Spray Colour** | **Bottle Colour** | **EAN Code** | **PCS/CTN** | **Dimensions (cm)** | **Weight (Kg)** | **Volume (m³)** | **CTN/plt** | **PCS/plt** |
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### Hand Sprayers EP02 + MAXI T

**Technical Specifications**
- Total capacity ml: 830
- Output ml: 2.2
- Nozzle: adjustable
- Packing: bulk

**Gaskets**
- NBR
- EPDM
- Viton

**Code** | **Gasket** | **Version** | **Spray Colour** | **Bottle Colour** | **EAN Code** | **PCS/CTN** | **Dimensions (cm)** | **Weight (Kg)** | **Volume (m³)** | **CTN/plt** | **PCS/plt** |
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### Hand Sprayers EP10 + MAXI T

**Technical Specifications**
- Total capacity ml: 630
- Output ml: 1.3
- Nozzle: adjustable
- Packing: bulk

**Gaskets**
- NBR
- EPDM
- Viton

**Code** | **Gasket** | **Version** | **Spray Colour** | **Bottle Colour** | **EAN Code** | **PCS/CTN** | **Dimensions (cm)** | **Weight (Kg)** | **Volume (m³)** | **CTN/plt** | **PCS/plt** |
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### Hand Sprayers EP10 + VELA

**Technical Specifications**
- Total capacity ml: 630
- Output ml: 1.3
- Nozzle: adjustable
- Packing: bulk

**Gaskets**
- NBR
- EPDM
- Viton

**Code** | **Gasket** | **Version** | **Spray Colour** | **Bottle Colour** | **EAN Code** | **PCS/CTN** | **Dimensions (cm)** | **Weight (Kg)** | **Volume (m³)** | **CTN/plt** | **PCS/plt** |
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### TECHNICAL SPECIFICATIONS

- **Total capacity (ml)**: 1310
- **Operating capacity (ml)**: 1310
- **Head structure**: resistant polypropylene (PP)
- **Pressure regulation**: automatic at 3 bar, can also be used manually
- **Safety valve**: adjustable
- **Pumping rod**: PP
- **Packaging**: bulk

**PLUS**
- Automatic pressure regulation at 3 bar. Can also be used manually for releasing pressure.
- Safety valve adjustable.
- Pumping rod: PP
- Packaging: bulk

### PRESSURE SPRAYERS 0-2 LITRES

**TEC ONE 1000 PA**

- **Total capacity (ml)**: 1310
- **Operating capacity (ml)**: 1310
- **Head structure**: resistant polypropylene (PP)
- **Pressure regulation**: automatic at 3 bar, can also be used manually
- **Safety valve**: adjustable
- **Pumping rod**: PP
- **Packaging**: bulk

**PLUS**
- Automatic pressure regulation at 3 bar. Can also be used manually for releasing pressure.
- Safety valve adjustable.
- Pumping rod: PP
- Packaging: bulk

### Delta TEC 1

- **Total capacity (ml)**: 1260
- **Operating capacity (ml)**: 1260
- **Head structure**: resistant nylon (PA)
- **Pressure regulation**: automatic at 3 bar, can also be used manually
- **Safety valve**: adjustable
- **Pumping rod**: PP
- **Packaging**: bulk

**PLUS**
- Automatic pressure regulation at 3 bar. Can also be used manually for releasing pressure.
- Safety valve adjustable.
- Pumping rod: PP
- Packaging: bulk
### DELTA TEC 2

**TECHNICAL SPECIFICATIONS**
- Total capacity ml: 1710
- Operating capacity ml: 1500
- Nozzle: adjustable
- PP
- Packing: bulk

**PLUS**
- Fitted with a patented device that blocks the lever in a continuous spray position

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<th>BOTTLE COLOUR</th>
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### ALFA TEC

**TECHNICAL SPECIFICATIONS**
- Total capacity ml: 2000
- Operating capacity ml: 1800
- Nozzle: PP
- Pumping rod: zinc coated iron
- Packing: shrink-wrap

**PLUS**
- Fitted with a patented device that blocks the lever in a continuous spray position

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### EPOCA 2000 PROFESSIONAL

**TECHNICAL SPECIFICATIONS**
- Total capacity ml: 2000
- Operating capacity ml: 1800
- Nozzle: adjustable
- Safety valve: yes
- Max pressure bar: 3
- Pumping rod: zinc coated iron
- Packing: shrink-wrap

**PLUS**
- Straight spray Long Spray 08 complete version, extension length cm 25 with brass nozzle
- 3 bar safety release valve
- Fitted with a patented device that blocks the lever in a continuous spray position

<table>
<thead>
<tr>
<th>CODE</th>
<th>GASKET</th>
<th>VERSION</th>
<th>HEAD COLOUR</th>
<th>BOTTLE COLOUR</th>
<th>EAN CODE</th>
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<th>WEIGHT (Kg)</th>
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### EPOCA 2000 K PROFESSIONAL

**TECHNICAL SPECIFICATIONS**
- Total capacity ml: 2000
- Operating capacity ml: 1800
- Nozzle: adjustable
- Safety valve: yes
- Max pressure bar: 3
- Pumping rod: zinc coated iron
- Packing: shrink-wrap

**PLUS**
- Straight spray Long Spray 08 complete version, extension length cm 25 with brass nozzle
- 3 bar safety release valve
- Fitted with a patented device that blocks the lever in a continuous spray position

<table>
<thead>
<tr>
<th>CODE</th>
<th>GASKET</th>
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<th>BOTTLE COLOUR</th>
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<td>0.054</td>
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</table>
### TEC ONE 1000 FOAMER

**Technical Specifications**
- Total capacity ml: 1350
- Operating capacity ml: 700
- Nozzle: fan effect
- Safety valve: yes
- Max pressure bar: 5
- Pumping rod: PP

**Plus**
- Hard structure in resistant polypropylene (PP)
- Automatic depressurization at 3 bar. It can also be used manually for releasing the pressure (necessary prior to opening the container).
- Equipped with a foam nozzle lance

### TEC TWO 2000 FOAMER

**Technical Specifications**
- Total capacity ml: 9900
- Operating capacity ml: 5000
- Nozzle: fan effect
- Safety valve: yes
- Max pressure bar: 3
- Pumping rod: single box

**Plus**
- Strong bottle in resistant plastic material
- Adjustable 120 cm shoulder strap
- 1.4 m hose

### TEC TWO 2000 FOAMER

**Technical Specifications**
- Total capacity ml: 5900
- Operating capacity ml: 3000
- Nozzle: fan effect
- Safety valve: yes
- Max pressure bar: 3
- Pumping rod: PP

**Plus**
- Head structure in resistant polypropylene (PP) automatic depressurization at 3 bar. It can also be used manually for releasing the pressure (necessary prior to opening the container).
- Equipped with a foam nozzle lance - strong bottle in resistant plastic material - fan effect nozzle, angle at 110°

### TEC ONE 1000 FOAMER

**Technical Specifications**
- Total capacity ml: 1350
- Operating capacity ml: 700
- Nozzle: fan effect
- Safety valve: yes
- Max pressure bar: 5
- Pumping rod: PP

**Plus**
- Head structure in resistant polypropylene (PP)
- Automatic depressurization at 3 bar. It can also be used manually for releasing the pressure (necessary prior to opening the container).
- Equipped with a foam nozzle lance - strong bottle in resistant plastic material - fan effect nozzle, angle at 110°

### TEC TWO 2000 FOAMER

**Technical Specifications**
- Total capacity ml: 9900
- Operating capacity ml: 5000
- Nozzle: fan effect
- Safety valve: yes
- Max pressure bar: 3
- Pumping rod: single box

**Plus**
- Head structure in resistant polypropylene (PP) automatic depressurization at 3 bar. It can also be used manually for releasing the pressure (necessary prior to opening the container).
- Equipped with a foam nozzle lance - strong bottle in resistant plastic material - fan effect nozzle, angle at 110° - Stability base