We have been manufacturing plastic products for nearly 50 years and today we want to do more...

Plastic... a word that commonly refers just to the material itself, has a thousand and more meanings to us. Plastic things can be given shape and never change it, just like our plastic, floating in the empty space and never losing a bit of its strength and shape.

We want our products to look like this to you today: in their purest expression of form - not only for what they are used for, but for what they are: not just plastic.

We hope we have managed to do that!

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**Why did we specialize?**

To offer an Italian designed product, a manufacture Made in Italy, quality control and efficient logistics, assets, a family, a working group who faces daily challenges to meet your needs.

**Why are we innovative?**

We want to offer a complete range of dynamic products, with the goal to constantly present novelties. Our aim is to allow you to renew your offer for your customers.

**Why are we attractive and efficient?**

For the care and attention that we put into every communication detail, from labels to instruction sheets, from packaging to advertising brochures that appear in specialized magazines in Italy and abroad.

We are efficient in communication on the internet, media and social network too, and we take part, along with our distributors’ network, to several international trade fairs and other events of geo-local marketing.

**Why are we reliable?**

For our attention with respect to deliveries, and the strict checking adopted by our Quality Control System. In addition, we assure you to supply the products you’ve invested in with optimal performance standards – and in no time.

**Why are we solid?**

To ensure you a feeling of solidity, and not just an image. Our increase in business volume and our growing presence into new markets, as well as consolidation of EPOCA’s historical markets, are the result of a conscious selection and of a strong will of growth in Italy.

The reverse of tendency is definitely a difficult decision, but it’s one choice we continue to believe in.

**Why are we sustainable?**

To offer hope to the environment and the opportunity for you to raise awareness among your customers in taking care, through daily activities, of a planet that we are ethically obliged to leave healthy to our children.

Today 30% of our products are made of regenerated plastics, but in 2010 we were the first to build a market-leading line of items (Ecolove) with recycled plastic – and we have no intention to change direction.

The choice of using recycled materials for our cardboard recyclable packaging, and to print our catalogues on FSC certified paper, has led us to the remarkable result of using more than 60% of recycled cartons, which are, of course, 100% recyclable.

**Why do we stand in solidarity?**

To give hope to those who really need help support programs that promote health, human rights and education for adults and children (Doctors without Borders, the League of Golden Thread, AIRC, UNICEF and others). But the roots of solidarity within the company lie in the family members, who, all together, find the energy and the ability to solve problems, passing on to the employees a sense of belonging, source of tireless daily work. The sense of belonging which characterizes every member of Epoca is the engine of our success.
Epoca presents 360°, the line for who needs excellent cleaning tools that can cover all the angles. 360° offers hand sprayers and pressure sprayers designed by professionals to offer you an end-to-end solution to all your cleaning needs. With their special dip tube, 360° products can spray at 360 degrees - and even upside-down.

HAND SPRAYERS

Hand sprayers are composed by professional trigger sprayers and transparent bottles. They are available in two different capacities: 1035 ml – for EP01 with Maxi 360° – and 630 ml – for EP10 with Vela 360°. These hand sprayers have adjustable nozzle and silk-screen printed graduated scale (EP01) or embossed graduated scale (EP10).

PRESSURE SPRAYERS

The pressure sprayers of 1 and 2 litres capacity are fitted with a polypropylene head with a patented device that blocks the lever in a continuous spray position. Their nozzle is adjustable from fine mist to straight jet (that goes up to 7 m maximum length) while tanks are made of a special chemical-resistant material. Both hand sprayers and pressure sprayers are available with NBR (nitrile rubber) and VITON (fluorocarbon rubber) seals. NBR seals are specific for water based and non-aggressive products while VITON seals ensure higher compatibility with many chemical solutions. Dip tube is made in EVA (Ethylene-vinyl acetate).

Epoca’s 360° line can clean every surface in a complete and thorough way: toilets and bathroom fixtures, air conditioner filters, tiles... we have all the angles covered!
NBR
Gaskets in nitrile rubber. Ideal with aliphatic hydrocarbons (fuels like gasoline and diesel), mineral oils, diluted acids, alkalis and salt solutions.

VITON
Gaskets in Fluorinated Hydrocarbon Ideal with oils and mineral fats silicone based, animal and vegetable oils, aliphatic hydrocarbons, aromatic hydrocarbons, very good resistance to weather, ozone, oxygen and sunlight.

Epoca recommends testing a sample of the product in question (including its seals) with your chemical compositions.
### EP10 + VELA 360°

**Technical Specifications**
- Total capacity ml: 630
- Output ml: 1,9
- Nozzle: adjustable
- Packing: bulk

**Plus**
- Bottle with embossed graduated scale in ml
- Anti-drop scale in %
- 360° system dip tube
- Dip tube material: EVA
- Cylinder in stainless steel AISI

<table>
<thead>
<tr>
<th>Code</th>
<th>Spray Colour</th>
<th>Bottle Colour</th>
<th>EAN Code</th>
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### DELTA TEC 2 360°

**Technical Specifications**
- Total capacity ml: 1710
- Operating capacity ml: 1500
- Nozzle: adjustable
- Pumping rod: PP
- Packing: bulk

**Plus**
- 360° system dip tube
- Dip tube material: EVA
- Cylinder in stainless steel AISI
- Fitted with a patented device that blocks the lever in a continuous spray position

<table>
<thead>
<tr>
<th>Code</th>
<th>Gasket</th>
<th>Spray Colour</th>
<th>Bottle Colour</th>
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### EP TEC 1000 360°

**Technical Specifications**
- Total capacity ml: 1210
- Operating capacity ml: 1000
- Nozzle: adjustable
- Pumping rod: PP
- Packing: bulk

**Plus**
- 360° system dip tube
- Dip tube material: EVA
- Cylinder in stainless steel AISI
- Fitted with a patented device that blocks the lever in a continuous spray position

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<tr>
<th>Code</th>
<th>Gasket</th>
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<th>Bottle Colour</th>
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### ALFA TEC 360°

**Technical Specifications**
- Total capacity ml: 2000
- Operating capacity ml: 1900
- Nozzle: adjustable
- Pumping rod: PP
- Packing: bulk

**Plus**
- 360° system dip tube
- Dip tube material: EVA
- Cylinder in stainless steel AISI
- Fitted with a patented device that blocks the lever in a continuous spray position

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